
**Electrical**

Note: Electrical installations must be in accordance with the National Electric Code ANSI / NFPA 70. Contact your local Authorities Having Jurisdiction (AHJ) for additional details.

Max Overcurrent Protective Device (OCPD)
Rating: 25A

Equipment Grounding Conductor Sizing

<table>
<thead>
<tr>
<th>Module Fuse Rating</th>
<th>Copper Wire Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;15 AMPS</td>
<td>#14 AWG 90°C</td>
</tr>
<tr>
<td>&lt;20 AMPS</td>
<td>#12 AWG 90°C</td>
</tr>
<tr>
<td>20-60 AMPS</td>
<td>#10 AWG 90°C</td>
</tr>
</tbody>
</table>

**Splice Plates**

Splice Plates have been tested per UL2703 Bonding & Grounding requirements without the use of Bonding Jumpers.
See assembly procedures for proper assembly.

**Module Clamps**

Module clamps have integrated grounding and have been tested to UL 2703.
See Module Compatibility List for list of approved modules.

Module Orientation: Portrait or Landscape

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**Fire Class Resistance Rating**

The system fire class rating is only valid when the installation is conducted strictly in accordance with this manual.

The assembly is to be mounted over a fire resistant roof covering rated for the application.

Meets the requirements of Class A Steep Slope Flush-Mounting Applications when using Type 1, Listed Photovoltaic Modules.

Testing conducted with a 5” Gap (distance between roof covering and PV module frame) per UL1703 allows the system to be installed with any gap per manufacturer’s instructions.

Steep Slope refers to roofs with slopes greater than or equal to 2:12.

**Structural Certification**

Mechanical Load Rating: Exceeds the minimum design load rating of UL2703 section 21.4 (30 psf downward, 30 psf upward, and 13.67 psf downslope) load. Actual system capacity defined by span/cantilever carts and/or configuration tools with PE review.

**Marking**

Product markings identified per UL2703 are to be located in a location that is readily accessible for inspection.

**Periodic Inspection**

Periodic re-inspection is a recommended system maintenance procedure to check for loose components or corrosion. If any loose components and/or corrosion is found, the affected components are required to be replaced immediately, with the original mounting system manufacturer’s component parts.
About the product

The Power Rail top-clamping PV module mounting system is engineered to reduce installation costs and provide maximum strength for parallel-to-roof or tilt up mounting applications.

Designed with the professional PV solar installer in mind, the top-clamping rails utilize a single tool with a revolutionary RAD™ Fastener for faster bolt placement. The unique shape of the RAD provides an anti-rotation feature, locking the bolt in the proper orientation when installed. The high strength rigid rails also include an integral wiring channel for securing cables and providing a professional finish. The Power Rail Mounting System features the industry’s broadest selection of mounting supports, designed for secure and water tight attachments to any roof style.

For recommendations on a specific installation, please:
Visit www.preformed.com and select the Power Rail Configuration Design Tool.
Contact us by Phone: 800-260-3792
Send an Email request: info@plpsolar.com

About these instructions:

• They do not include any information on the selection or installation of attaching hardware to be mounted to the roof substrate. For information on compatible attaching hardware, see our publication titled “Power Rail Design Guidelines”.

• They begin after all roof mounted attaching hardware has been installed and secured to the roof substrate.

• They show the Power Rail Mounting System being installed on the “Power Rail PV Flash” roof attachment system.

• These instructions are intended to be used by individuals with sufficient technical skills for the task. Knowledge and use of hand tools, measuring devices and torque values is also required.

• These instructions include various precautions in the forms of Notes, Cautions, and Warnings. These are to assist in the assembly process and/or to draw attention to the fact that certain assembly steps may be dangerous and could cause serious personal injury and/or damage to components. Following the step-by-step procedures and these precautions should minimize the risk of any personal injury or damage to components while making the installation not only safe but an efficient process.

Required Tools

☐ 1/2 inch wrench or socket for 5/16 inch module clamp hardware
☐ Torque wrench
☐ Ratchet wrench
☐ Ratchet extension bar
☐ Tape Measure
☐ Square
Power Rail P14 Main Components

There are five main components and attaching hardware.

Factory Assembled AMP Clamp Bonding Clamp

Factory Assembled (patented) RAD End Clamp

A suitable grounding/bonding device comparable to the Burndy WEEB LUG-8.0 must be used as part of the system grounding path. Must install per manufactures guidelines (see page 8).
### Power Rail P14 Parts Identification

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Splice Plate, set of four (5/16” x 3/4”) turn bolts, flange nuts</td>
<td>1 per Rail Joint</td>
</tr>
<tr>
<td>2</td>
<td>Power Rail P14</td>
<td>2 per Rail Set</td>
</tr>
<tr>
<td>3</td>
<td>Mounting Foot, (1/2-13 x 1-1/4”) carriage bolt, flange nut</td>
<td>Refer to Power Rail Design Guidelines</td>
</tr>
<tr>
<td>4</td>
<td>AMP Clamp, (5/16” x *) RAD bolt, flange nut</td>
<td>2 per 3/8” gap between modules</td>
</tr>
<tr>
<td>5</td>
<td>RAD End Clamp, (5/16” x *) RAD bolt, flange nut</td>
<td>4 per Rail Set</td>
</tr>
</tbody>
</table>

* 2”, 2-1/4”, 2-1/2”, or 2-3/4” bolt. Length is dependent on depth of PV Module frame

<table>
<thead>
<tr>
<th>Notes:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Install Mid Clamp with AMP Clamp RAD bonding Mid Clamp.</td>
</tr>
<tr>
<td>2. Option to install Universal End Clamp, End Clamp with carriage bolt or RAD End Clamp.</td>
</tr>
</tbody>
</table>
1 Attach Power Rail to “L” Feet

NOTE
“L” feet can be attached directly to the roof substrate with the proper hardware. See Power Rail Design Guidelines for more information. Information on appropriate anchoring hardware is available on an individual product basis.

CAUTION
Cantilever and span dimensions are a design specification. Consult the design manual to match these dimensions to site conditions. It’s important to use the unique cantilever and span dimension specific to the install. Failure to do so could lead to excessive deflection and/or premature system failure.

The Power Rail overhangs beyond the outermost “L” Foot. This overhang is referred to as “cantilever”, or abbreviated as “C’ver”. The distance between adjacent “L” Feet is referred to as “span”. The length of both the cantilever and the span are dependent on several factors, unique to each installation and are determined by the system design. Measure and mark the cantilever dimension supplied by the design manual onto the Power Rail.

CAUTION
Turn bolts must be locked into the channel by rotating clockwise 90-degrees. Use the indicator slot on the threaded end to identify whether or not the bolt has been locked.

Insert 1/2-13 x 1-1/4” Carriage Bolt into Power Rail. On outermost “L” Feet align the Carriage Bolt and the center of “L” Foot with the cantilever mark on the Power Rail. Secure the Power Rail to the “L” Foot with 1/2” Flange Nut. Torque to 43 ft.-lbs.

Insert 5/16” x 3/4” Turn Bolts into Power Rail and rotate 90-degrees to lock Turn Bolts in place. Align the Splice Plate with center of splice and secure to Power Rail with 5/16” Flange Nuts. Torque to 15 ft.-lbs.

2 Splicing Power Rail with Splice Plates

NOTE
Attach Power Rail to “L” Feet

NOTE
Cantilever and span dimensions are a design specification. Consult the design manual to match these dimensions to site conditions. It’s important to use the unique cantilever and span dimension specific to the install. Failure to do so could lead to excessive deflection and/or premature system failure.

The Power Rail overhangs beyond the outermost “L” Foot. This overhang is referred to as “cantilever”, or abbreviated as “C’ver”. The distance between adjacent “L” Feet is referred to as “span”. The length of both the cantilever and the span are dependent on several factors, unique to each installation and are determined by the system design. Measure and mark the cantilever dimension supplied by the design manual onto the Power Rail.

CAUTION
Turn bolts must be locked into the channel by rotating clockwise 90-degrees. Use the indicator slot on the threaded end to identify whether or not the bolt has been locked.

Insert 5/16” x 3/4” Turn Bolts into Power Rail and rotate 90-degrees to lock Turn Bolts in place. Align the Splice Plate with center of splice and secure to Power Rail with 5/16” Flange Nuts. Torque to 15 ft.-lbs.
3 Install the Modules

**CAUTION**
This is a two-person activity. In addition to the difficulties associated with working on a sloped rooftop, PV Modules are heavy. One person should hold and align the modules while a second person secures modules with clamping hardware. Failure to do so could lead to serious personal injury and/or damaged components.

**NOTE**
The RAD bolts used in the AMP Clamps and End Clamps must be locked into the channel by rotating clockwise 90-degrees. Use the indicator slot on the threaded end to identify whether or not the bolt has been locked.

End Clamps must be installed as shown above left, not upside down as shown to the right.

AMP Clamp bonding Mid Clamps must be installed as shown at above left and not as shown to the right. There cannot be any visible gaps between the bonding Mid Clamps and module frames.

AMP Clamp bonding Mid Clamps are inserted into the Power Rail and positioned between adjacent Modules. Insert the 5/16" RAD Bolt into Power Rail and rotate 90-degrees clockwise to lock the RAD Bolt within the Power Rail. Push Modules against AMP Clamp. Tighten 5/16" Flange Nut. **Torque to 15 ft.-lbs.**

RAD End Clamps are used on the outer Modules. Insert the 5/16" RAD Bolt into Power Rail and rotate 90-degrees clockwise to lock the RAD Bolt within the Power Rail. Secure with 5/16" Flange Nut. **Torque to 15 ft.-lbs.**
Grounding/Bonding Path

AMP Clamp  Burndy WEEB LUG-8.0  Ground Path

#8 AWG Cu
Or
#6 AWG AL/CCA
Assembly Instructions, Power Rail P14 (Version 2, Rev A)

Installing a WEEB-LUG 8.0

One of two mounting methods may be used defined here as Methods A and B. Lug is suitable for use with 14-6AWG solid or stranded copper conductor when tightened to 5ft-lbs.

IMPORTANT
Before installing verify with the lug manufacturer for any updates or revisions to these lug installation instructions.

Table 1: Mounting Surface Requirements

<table>
<thead>
<tr>
<th>Cat No.</th>
<th>Max OCPD (A)</th>
<th>Mounting Surface</th>
<th>Mounting Screw</th>
<th>Mounting Hole Range</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Min Profile (w x l)</td>
<td>Min Thick (in)</td>
<td>Max Thick (in)</td>
</tr>
<tr>
<td>WEEB-LUG-8.0</td>
<td>200</td>
<td>22mm x 20mm</td>
<td>.06&quot;</td>
<td>.25&quot;</td>
</tr>
</tbody>
</table>

IMPORTANT NOTES
1. Before installing verify with the lug manufacturer for any updates or revisions to these lug installation instructions. The instructions on this page only address the WEEB-LUG-8.0 as found within the manufacturers (Burndy) document number 50016572 Rev E.
2. The NEC section 690.43 states, “Exposed non-current carrying metal parts of module frames, equipment, and conductor enclosures shall be grounded in accordance with 250.134 or 250.136 (A) regardless of voltage.”
3. For Proper Equipment Grounding Conductor (EGC) and Overcurrent Protection Device (OCPD) sizing, refer to NEC sections 250.66, 250.122 and 250.166.
**Compatible Modules** - these modules meet the UL2703 standard

This racking system may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions.

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>Frame Thickness</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canadian Solar</td>
<td>40 mm</td>
<td>CS6P-250P, CS6P-255P, CS6P-260P, CS6P-260P-SD, CS6P-265P, CS6P-265P-SD, CS6P-270P</td>
</tr>
<tr>
<td>Heliene</td>
<td>40 mm</td>
<td>60P-MIM</td>
</tr>
<tr>
<td>Kyocera</td>
<td>46 mm</td>
<td>KU250-6BCA, KU255-6BCA, KU260-6BCA, KU265-6BCA</td>
</tr>
<tr>
<td>LG</td>
<td>35 mm</td>
<td>LG300N1C-G3, LG305N1C-G3, LG310N1C-G3</td>
</tr>
<tr>
<td></td>
<td>36 mm</td>
<td>LG365N2W-B3, LG375N2W-B3</td>
</tr>
<tr>
<td></td>
<td>40 mm</td>
<td>LG320N1C-G4, LG325N1C-G4, LG335N1C-G4, LG340N1C-G4</td>
</tr>
<tr>
<td></td>
<td>46 mm</td>
<td>LG375N2W-G4</td>
</tr>
<tr>
<td>REC Solar</td>
<td>35 mm</td>
<td>REC265TP, REC270TP, REC275TP, REC280TP, REC285</td>
</tr>
<tr>
<td></td>
<td>38 mm</td>
<td>REC240PE, REC245PE, REC250PE, REC255PE, REC260PE, REC265PE, REC270PE</td>
</tr>
<tr>
<td>Solar World</td>
<td>31 mm</td>
<td>SW280 31mm</td>
</tr>
<tr>
<td></td>
<td>33 mm</td>
<td>SW280, 285, 290, 295, 300 33 mm, SW 320 XL 33mm FR, SW 325 XL 33mm FR, SW 330 XL 33mm FR, SW 335 XL 33mm FR, SW 340 XL 33mm FR, SW 345 XL 33mm FR, SW 350 XL 33mm FR</td>
</tr>
<tr>
<td>Suniva</td>
<td>38 mm</td>
<td>OPT-275-60-4-100, OPT-280-60-4-100, OPT-285-60-4-100, OPT-290-60-4-100, OPT-295-60-4-100, OPT-300-60-4-100</td>
</tr>
<tr>
<td>Sunpower</td>
<td>46 mm</td>
<td>SPR-327NE-WHT-D, SPR-333NE-WHT-D, X21-335-BLK, X21-345-BLK</td>
</tr>
<tr>
<td>Suntech</td>
<td>50 mm</td>
<td>STP270-24/Vd, STP275-24/Vd, STP280-24/Vd, STP285-24/Vd, STP290-24/Vd, STP295-24/Vd, STP300-24/Vd, STP305-24/Vd</td>
</tr>
<tr>
<td>Topoint Solar</td>
<td>35 mm</td>
<td>JTM185-72M, JTM190-72M, JTM195-72M, JTM200-72M</td>
</tr>
<tr>
<td>Trina</td>
<td>40 mm</td>
<td>TSM-290PD14, TSM-295PD14, TSM-300PD14, TSM-305PD14, TSM-310PD14, TSM-315PD14, TSM-320PD14, TSM-325PD14</td>
</tr>
</tbody>
</table>