

HELIFORMED TECHNICAL DATA SHEET

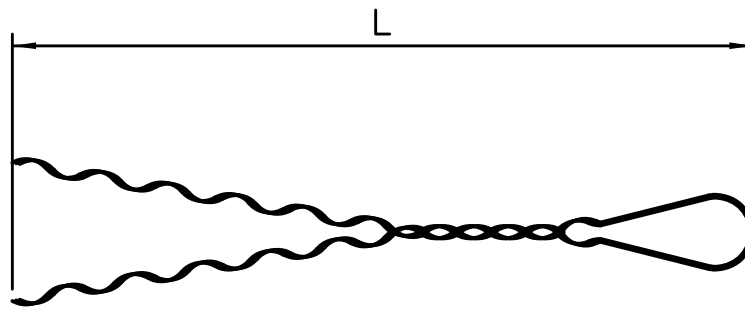
DATA PART No

ADE2375

TO SUIT CONDUCTOR:	STRANDING/TYPE	DIAMETER	OUTERLAY
	19/4.75 AAC & AAAC	23.75	RH

CONDUCTOR RANGE:	23.75 - 26.18
FITTING MATERIAL:	ALUMINIUM ALLOY.
FITTING LAY:	RH
OVERALL LENGTH "L":	1615
NUMBER OF RODS:	6
RODS PER SUBSET:	6
WIRE DIAMETER:	6.40
END FINISH:	BALLEND
GRIT:	NONCONDUCTIVE
CONDUCTOR SIZE/CROSS OVER MARK COLOUR CODE:	BLUE
INSULATOR NECK/SHEAVE WHEEL/LOOP DIAMETER:	76

ISSUES	
ECD4146 A.W.29-07-91 ACSR REMOVED.	4
ECD6077 A.G.15-04-94 RANGE ADDED.	5
ECD 7373 F.P. 27-09-95 RODS PER SET 6 WAS 4. RODS PER SUB SET 6 WAS 4.	6
ECD7244 A.G.24-10-95 SPEC CHANGE ONLY.	7
ECD7940 C.K. 19-01-96. SPEC CHANGE ONLY.	8
SH 14/02/09 SPEC CHANGE ONLY	9



REFERENCE

NOTICE
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ALUMINIUM DEADEND	DRAWN	A.G.	DATE	15-04-94
	CHECKED		SCALE	1:1
	APPROVED		PROJECTION	3RD ANGLE
	PO Box 156 WYONG N.S.W. 2259.		CAD	DATA PART No
	Phone: 043 531211 Fax: 043 532470		HELI 024	ADE2375

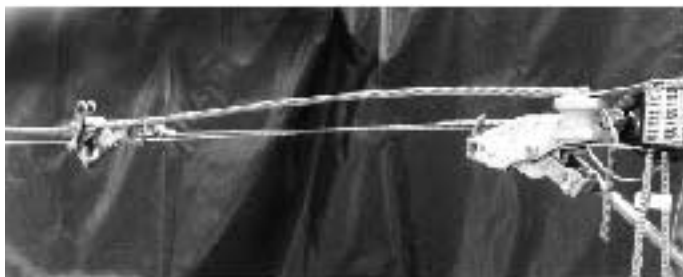


Application Procedure & Safety Considerations

P R E F O R M E D L I N E P R O D U C T S

Single-Piece Grips for AAC, AAAC, ACSR, SC/AC, SC/GZ and Copper Conductors

Completely read and understand this procedure before applying products. Special attention should be given to the Safety Considerations located on the last page. We advise the reader to review those considerations now, and then again during the general review of this procedure



- 1) Select the correct grip for your application. Tension the conductor and fit the required insulator and thimble.



- 2) Place the grip through the thimble or around the insulator and while applying a light tension and holding the fitting legs together, lay it against the conductor.





- 3) Grasp both fitting legs evenly and apply onto the conductor at the crossover mark, making sure the gap between them is approximately the same.

NOTE: Grips are made the same lay as the conductor, therefore application rotation will be right hand for right hand conductors and vice versa for left.



- 4) Working both legs together and pulling away from the conductor, fully wrap on the fitting and snap in the ends.
- 4a) On large fittings it may be necessary to pull away from the conductor at a larger angle when applying the grip. In these cases care must be taken not to distort the fitting.

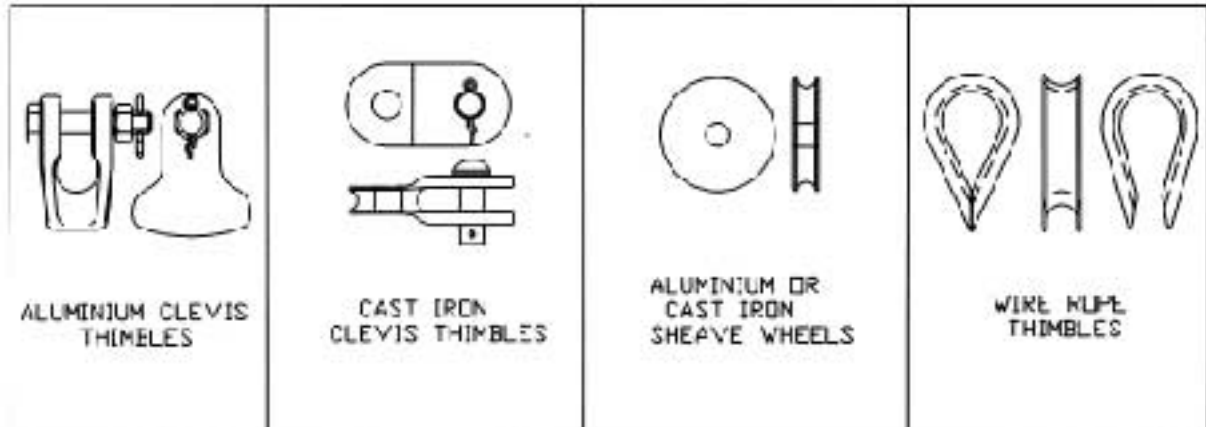


Completed Application

- 6) If difficulty is experienced applying the last couple of pitches, the legs may be further split to allow easier snapping onto the conductor. Do not use pliers or screwdrivers as this may damage the conductor strands.

THIMBLE FOR GRIPS

- 1) Loops of the Single Piece Grip are designed for use with spool insulators, clevis thimbles and other smoothly contoured fittings.
- 2) The following styles are considered as suitable.



- 3) Avoid dissimilar metals that could promote galvanic corrosion (eg. copper and aluminium).
- 4) PREFORMED Grips may be applied three times on new installations, if sag adjustments are necessary.
- 5) PREFORMED Grips are not to be reused after the final application.

SAFETY CONSIDERATIONS

- 1) For proper performance and personal safety be sure to select the proper size Single-Piece Grips before application.
- 2) Single-Piece Grips are precision devices. To ensure tight assembly, they should be stored in cartons under cover and handled carefully.
- 3) This application procedure is not intended to supersede any company construction or safety standards. This procedure is offered only to illustrate safe application for the individual. Failure to follow these procedures and restrictions may result in personal injury.
- 4) When working in the area of energized lines, extra care should be taken to prevent accidental electrical contact.
- 5) This product is intended for use by trained linesmen only. This product should not be used by any one who is not familiar with and trained in the use of it.



**PREFORMED
LINE PRODUCTS
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PLP (AUSTRALIA) PTY LTD
ENGINEERING DEPARTMENT

DATE – 03RD OCTOBER, 2017

TYPE TEST REPORT NO: T9761
TEST REFERENCE NO: T17/28
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MECHANICAL STRENGTH TYPE TEST

ON:

ALUMINIUM DEADEND
19/4.75mm AAAC/1120 "OXYGEN" CONDUCTOR

(PLP Aust. Part No. – D-ADE2375)

Testing Officer:  (Jose-elmer Simeon)

Approved by:  (Florian de Celis, Compliance Manager)

Date Approved: 5/10/17

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AS/NZS ISO9001:2015 BY GLOBAL MARK REGISTER QUALITY ASSURANCE

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